

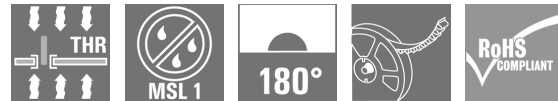
RJ45C5 R1V 3.2N4N RL**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The product range encompasses the following designs:

- 90°, lying (horizontal) and 180°, standing (vertical)
- latch up / latch down
- THT, THR or SMD soldering processes
- Wide range of different design types, also with integrated LEDs and shield contact tabs
- Performance category Cat. 3 to Cat. 6
- Packed either in a tray (TY) or on a roll (tape-on-reel, RL)
- Compatible with modular RJ45 connector according to ANSI / TIA-1096-A and IEC 60603
- Dielectric strength ≥ 1500 V AC RMS (2250 V AC peak value) according to IEEE 802.3
- Dielectric strength ≥ 1500 V AC (peak value) or ≥ 1500 V DC according to IEC 60603

Properties and advantages:

- Extended temperature range of -40°C to $+85^{\circ}\text{C}$ for maximum performance
- Reinforced gold layer ($30\mu\text{m}$) for improved corrosion protection
- At least 0.3mm stand-off ensures a perfect soldering result

General ordering data

Version	PCB plug-in connector, RJ45 jacks, Cat. 5 , THT/THR solder connection, 180°, Shield tabs: none, 30...80 μm Ni / $\geq 30 \mu\text{m}$ Au , LED: No, Number of poles: 8, Tape
Order No.	2562970000
Type	RJ45C5 R1V 3.2N4N RL
GTIN (EAN)	4050118571998
Qty.	200 pc(s).
Packaging	Tape

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Technical data**Dimensions and weights**

Depth	16.7 mm	Depth (inches)	0.657 inch
Height	20 mm	Height (inches)	0.787 inch
Height of lowest version	16.5 mm	Width	16 mm
Width (inches)	0.63 inch	Net weight	4.355 g

System specifications

Category	Cat. 5	
LED	No	
Mounting onto the PCB	THT/THR solder connection	
Number of poles	8	
Number of solder pins per pole	1	
Outgoing elbow	180°	
Performance-Category	Cat. 5	
Pitch in inches (P)	0.05 "	
Pitch in mm (P)	1.27 mm	
Plugging cycles	750	
Product family	OMNIMATE Data - RJ45 modular jack	
Protection degree	IP20	
Shield surface	nickel-plated	
Shield tabs	none	
Shielding	Yes	
Shielding material	Brass	
Solder eyelet hole diameter (D)	0.9 mm	
Solder eyelet hole diameter tolerance (D)	± 0.1 mm	
Solder pin dimensions	Octagonal	
Solder pin length (l)	3.2 mm	
Solder pin length tolerance	+0.5 / -0.5 mm	
Solder pin length tolerance	Lower tolerance with prefix (reveals minimum)	-0.5
	Upper tolerance with prefix (reveals maximum)	+0.5
	Tolerance, unit	mm
Soldering process	Reflow soldering, Manual soldering, Wave soldering	
Tolerance of solder pin position	± 0.1 mm	
Type of connection	Solder connection	
Wiring	8-core	

Electrical properties

Dielectric strength, contact / contact	1000 V DC	Dielectric strength, contact / shield	1500 V DC
Insulation strength	≥ 500 MΩ	PoE / PoE+	conforming to IEEE 802.3at
Rated current	1.5 A	Rated voltage	125 V

Standards

Connector standard	IEC 60603-7-51
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Technical data

Material data

Insulating material	PA 9T	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 500	Insulation strength	≥ 500 MΩ
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact base material	Phosphorus bronze	Contact material	Cu-alloy
Contact surface	Gold over nickel	Layer structure of plug contact	30...80 μ" Ni / ≥ 30 μ" Au
Storage temperature, min.	-40 °C	Storage temperature, max.	85 °C
Operating temperature, min.	-40 °C	Operating temperature, max.	85 °C

Packing

Packaging	Tape	VPE length	358 mm
VPE width	345 mm	VPE height	127 mm
Tape reel diameter Ø (A)	330 mm	Surface resistance	Rs = 10 ⁹ - 10 ¹² Ω

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ETIM 9.0	EC002637
ETIM 10.0	EC002637	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01
ECLASS 12.0	27-46-02-01	ECLASS 13.0	27-46-02-01
ECLASS 14.0	27-46-02-01	ECLASS 15.0	27-46-02-01

Environmental Product Compliance

RoHS Compliance Status	Compliant without exemption
REACH SVHC	No SVHC above 0.1 wt%

Approvals

ROHS	Conform
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Downloads

Approval/Certificate/Document of Conformity	Certificate of Compliance
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format

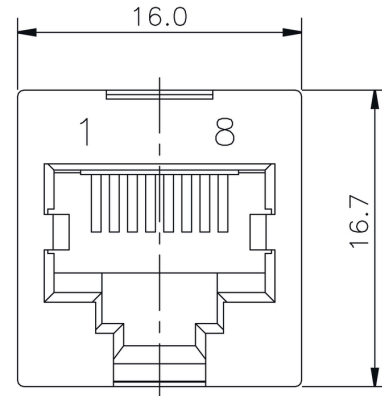
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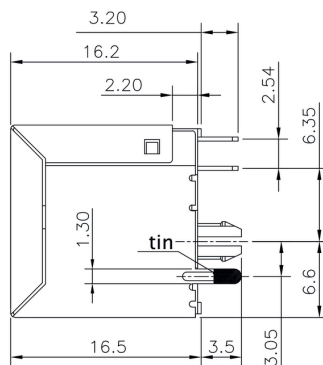
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Drawings

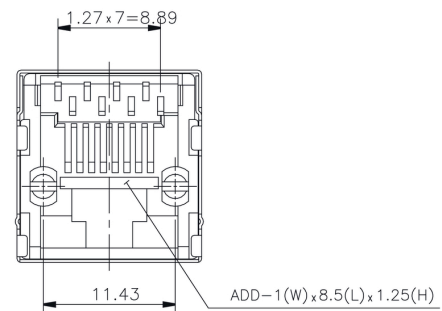
Dimensioned drawing



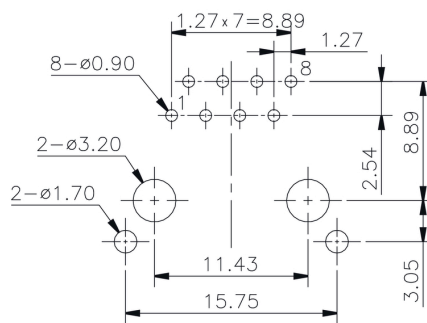
Dimensioned drawing



Dimensioned drawing



PCB design



PCB Layout

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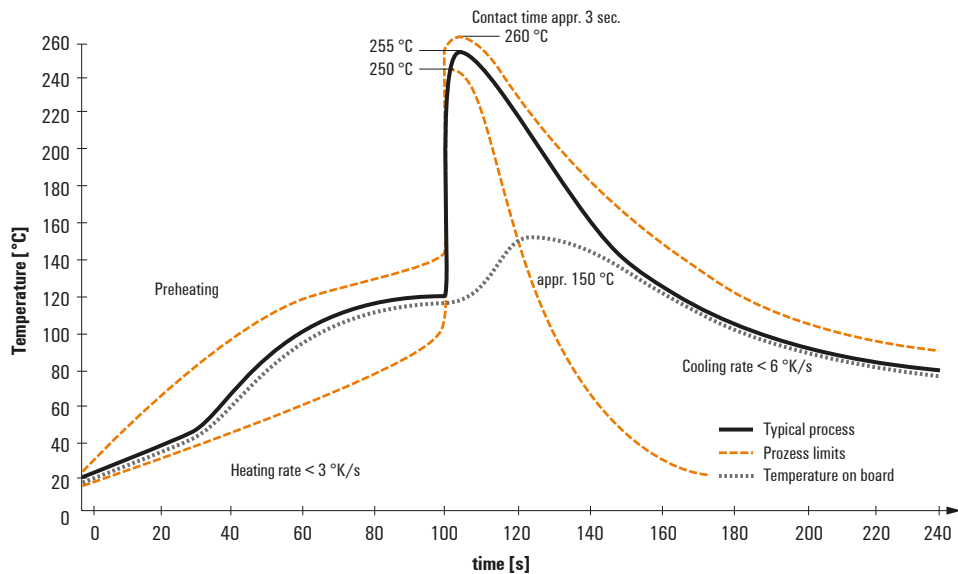
Drawings

RJ45	G1	R	1	U	3.2	E	4	GY/GY	TY	RJ45G1 R1U 3.2E4GY/GY TY
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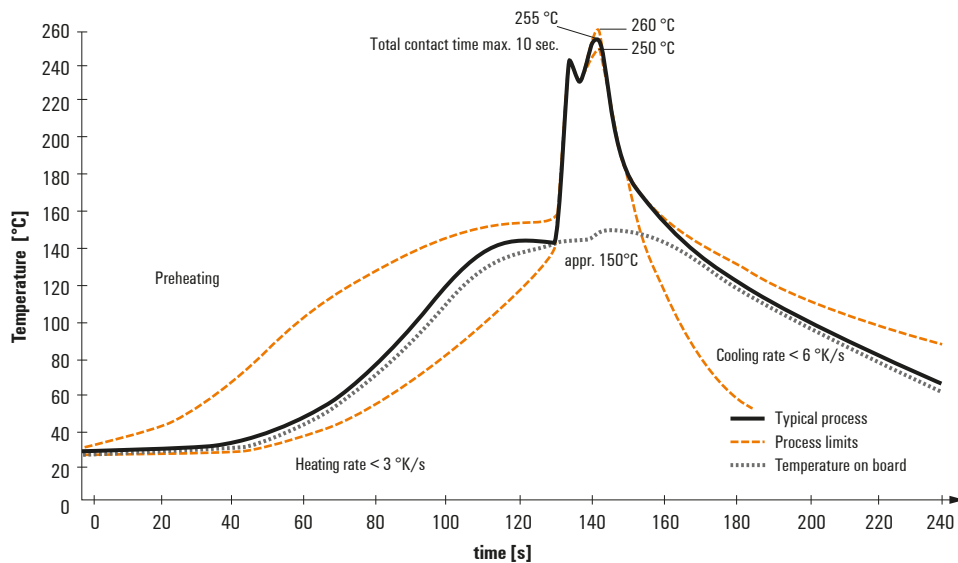
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Recommended reflow soldering profile

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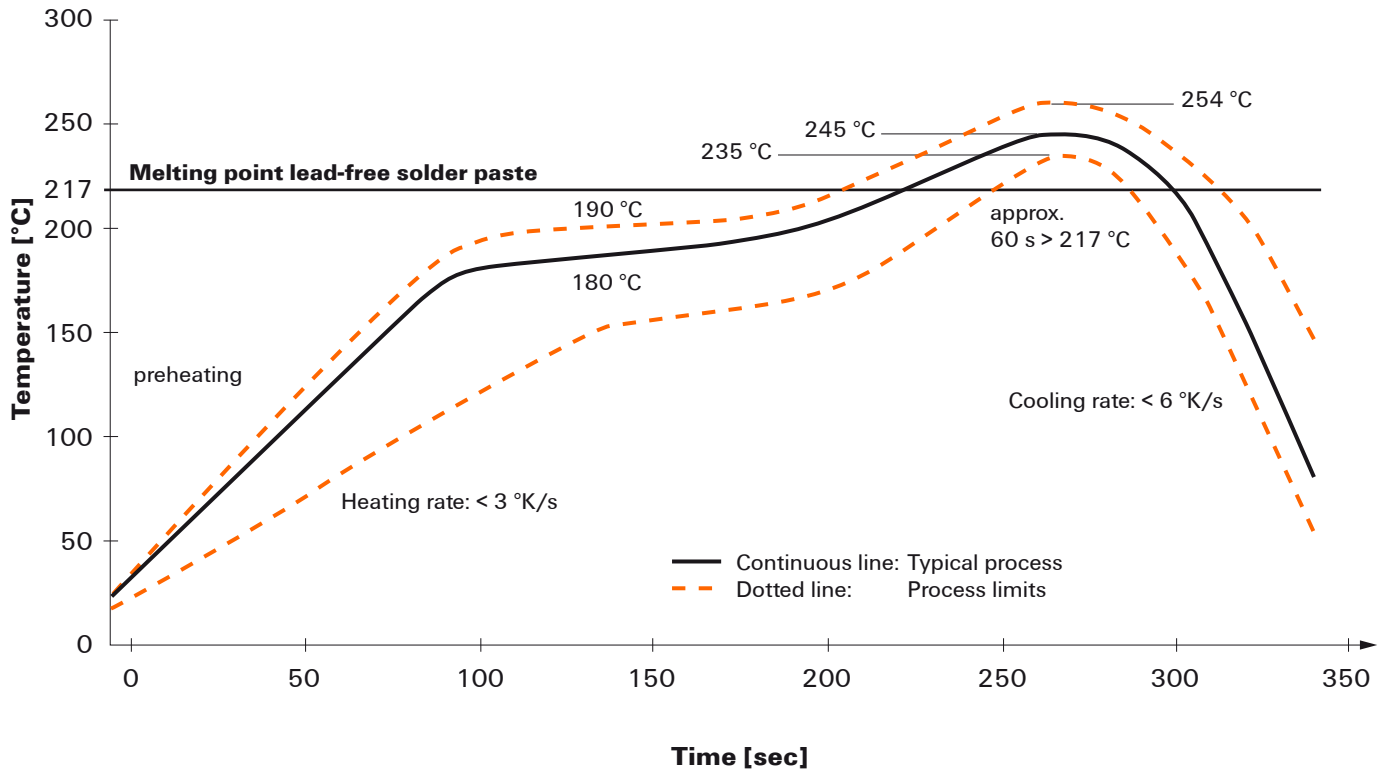
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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is 'activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.