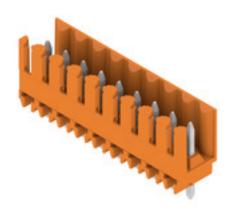


Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

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Product image

















Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Version	PCB plug-in connector, male header, open side, THT solder connection, 3.50 mm, Number of poles: 9, 180°, Solder pin length (I): 3.2 mm, tinned, orange, Box
Order No.	<u>1604840000</u>
Туре	SL 3.50/09/180 3.2SN OR BX
GTIN (EAN)	4008190093006
Qty.	50 pc(s).
Product data	IEC: 320 V / 17 A
	UL: 300 V / 10 A
Packaging	Вох

Creation date May 11, 2025 6:40:59 PM CEST



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Technical data

Dimensions and weights

Depth	7.5 mm	Depth (inches)	0.295 inch
Height	14.3 mm	Height (inches)	0.563 inch
Height of lowest version	11.1 mm	Width	31.5 mm
Width (inches)	1.24 inch	Net weight	2.05 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 "	Outgoing elbow	180°
Number of poles	9	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
L1 in mm	28 mm	L1 in inches	1.102 "
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back- of-hand-safe unplugged	Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 un- plugged
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging force/pole, max.	10 N	Pulling force/pole, max.	10 N

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Cu-alloy	Contact surface	tinned
Layer structure of solder connection	57 µm Sn glossy	Layer structure of plug contact	57 µm Sn glossy
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	14.5 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A



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Technical data

Rated data acc. to CSA

Institute (CSA)	€ P:	Certificate No. (CSA)	
			154685-1318353
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maxi- mum values, details - see approval certificate.		

Reference to approval values	Specifications are maxi- mum values, details - see approval certificate.		
Rated data acc. to UL 1059			
Institute (UR)	<i>717</i>	Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	
Rated current (Use group B / UL 1059)		Rated current (Use group D / UL 1059)	
Reference to approval values	Specifications are maximum values, details - see approval certificate.	nation canonic (one group B / of 1000)	
Packing			
Packaging	Box	VPE length	114 mm
VPE width	76 mm	VPE height	53 mm
Classifications			
ETIM 6.0	FC002637	ETIM 7.0	FC002637

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ETIM 9.0	EC002637
ETIM 10.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01
ECLASS 13.0	27-46-02-01	ECLASS 14.0	27-46-02-01
ECLASS 15.0	27-46-02-01		

Environmental Product Compliance

RoHS Compliance Status	Compliant without exemption	
REACH SVHC	No SVHC above 0.1 wt%	



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Technical data

Important note

<u> </u>	
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized stan- dards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional variants on request
	Gold-plated contact surfaces on request
	Rated current related to rated cross-section & min. No. of poles.
	• P on drawing = pitch
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
	 In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). Du ing designated use, connectors are not allowed to be engaged or disengaged when live or under load
	 Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36

Approvals

Approvals



months

Approvals MAMID	https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/ https://mdcop.weidmueller.com/mediadelivery/rendition/900_319262/-T1z1mm-S800/
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

Downloads

Approval/Certificate/Document of Co	n-
formity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR. CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL APPL INVERTER EN FL BASE STATION EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN PO OMNIMATE EN



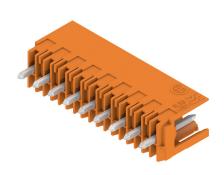
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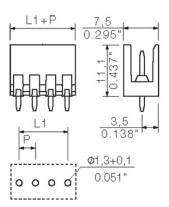
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Drawings

Product image



Dimensional drawing





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Accessories

Additional accessories



No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

Туре	BL/SL 3.50 VR BK BX	Version	Product data	Packaging
Order No.	1669300000	PCB plug-in connector, Accessories, Latches, black, Number of poles:		Box
GTIN (EAN)	4008190428471	0		
Qty.	100 pc(s).			
Туре	BL/SL 3.50 VR OR BX	Version	Product data	Packaging
Type Order No.	BL/SL 3.50 VR OR BX 1669310000	Version PCB plug-in connector, Accessories, Latches, orange, Number of pole		Packaging Box
• •				

Coding elements



Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

Туре	BL SL 3.5 KO OR	Version	Product data	Packaging
Order No.	<u>1693430000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number	r	Box
GTIN (EAN)	4008190867447	of poles: 1		
Qtv.	100 pc(s).			



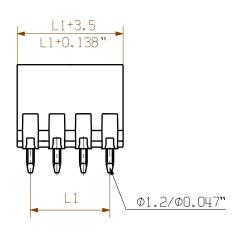
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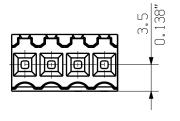
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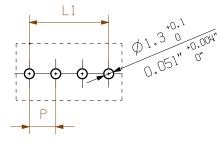
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Accessories

Туре	BL SL 3.5 KO SW	Version	Product data	Packaging
Order No.	1610100000	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190187637	of poles: 1		
Qty.	100 pc(s).			







hole pattern

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 $\,$ standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P = Raster / pitch

shown: SL 3.50/04/180

7.5	_
	11.1 0.437" 1= 3.2 +0.1
Ψ	•

	24	80.5	3.171	
	23	77.0	3.033	
	22	73.5	2.895	
ĺ	21	70.0	2.757	
ĺ	20	66.5	2.619	±0.2
	19	63.0	2.481	_ 0.2
Ī	18	59.5	2.343	
ĺ	17	56.0	2.205	
	16	52.5	2.067	
	15	49.0	1.929	
	14	45.5	1.791	
	13	42.0	1.654	
	12	38.5	1.516	+0.15
	11	35.0	1.378	±0.15
	10	31.5	1.240	
	9	28.0	1.102	
	8	24.5	0.965	
	7	21.0	0.827	
	6	17.5	0.689	± 0.1
	5	14.0	0.551	
	4	10.5	0.413	
	3	7.00	0.276	
	2	3.50	0.138	
	n no of poles	L1 [mm]	L1 [inch]	Toleranz/ tolerance
. Cat.no.:.				

General tolerance: DIN ISO 2768-mK



90310/5 30.09.16 HELIS_MA 00

Weidmüller 🐔



19672 Drawing no.

28 Issue no sheets

Sheet 01

Modification Date Name 04.09.2008 | HELIS_MA Drawn AMANN A Responsible Scale: 5:1 18.10.2016 | HELIS_MA Checked Supersedes: . LANG T Approved

SL 3.50/../180... MALE HEADER

Product file: SL 3.50 7296



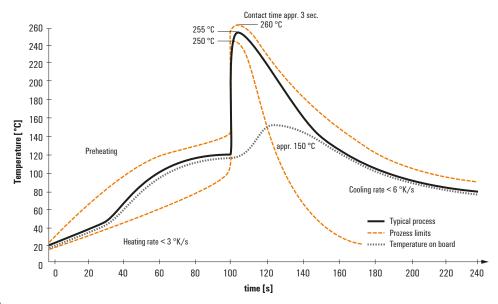
Recommended wave solderding profiles

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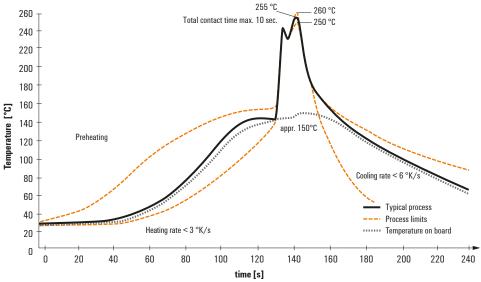
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.