

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

### **Product image**

















Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

### **General ordering data**

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 7, 90°, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>1766000000</u>
Туре	SL 3.50/07/90G 3.2SN BK BX
GTIN (EAN)	4050118369205
Qty.	50 pc(s).
Product data	IEC: 320 V / 17 A
	UL: 300 V / 10 A
Packaging	Вох

Creation date May 11, 2025 7:12:15 PM CEST



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# **Technical data**

### **Dimensions and weights**

Depth	11.1 mm	Depth (inches)	0.437 inch
Height	10.7 mm	Height (inches)	0.421 inch
Height of lowest version	7.5 mm	Width	25.9 mm
Width (inches)	1.02 inch	Net weight	1.931 g

### **System specifications**

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 "	Outgoing elbow	90°
Number of poles	7	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D	0)+ 0,1 mm
L1 in mm	21 mm	L1 in inches	0.827 "
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back- of-hand-safe unplugged	Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 un- plugged
Can be coded	Yes	Plugging force/pole, max.	10 N
Pulling force/pole, max.	10 N		

### **Material data**

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	Cu-alloy	Contact surface	tinned
Layer structure of solder connection	24 μm Ni / 58 μm Sn glossy	Layer structure of plug contact	24 undefined Ni / 58 undefined Sn glossy
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

#### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	17 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	12 A	(Tu=40°C)	14.5 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
(Tu=40°C)	10 A	pollution degree II/2	320 V
Rated voltage for surge voltage class /		Rated impulse voltage for surge voltage	
pollution degree III/2	160 V	class/ pollution degree II/2	2,500 V
Rated impulse voltage for surge voltage			
class/ pollution degree III/2	2.5 kV		

#### Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A

### Rated data acc. to UL 1059

Rated voltage (Use group B / UL 1059) 300 V	Rated voltage (Use group D / UL 1059) 300 V
Rated current (Use group B / UL 1059) 10 A	Rated current (Use group D / UL 1059) 10 A

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# **Technical data**

Pa	ck	in	a

Packaging	Box	VPE length	101 mm				
VPE width	91 mm	VPE height	39 mm				
Classifications							
ETIM 6.0	EC002637	ETIM 7.0	EC002637				
ETIM 8.0	EC002637	ETIM 9.0	EC002637				
ETIM 10.0	EC002637	ECLASS 9.0	27-44-04-02				
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02				
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01				
ECLASS 13.0	27-46-02-01	ECLASS 14.0	27-46-02-01				
ECLASS 15.0	27-46-02-01						
Environmental Product Co	ompliance						
RoHS Compliance Status	Compliant without exem	antion					
REACH SVHC	No SVHC above 0.1 wt%						
TEACHOVIIC	140 OVIII above 0.1 Wt/						
Important note							
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.						
Notes	Additional variants on request						
	Gold-plated contact surfaces on request						
	Rated current related	to rated cross-section & min. No. of poles					
	• P on drawing = pitch						
	-	to the component itself. Clearance and c lance with the relevant application stand	reepage distances to other components are to ards.				
		C 61984, OMNIMATE-connectors are co connectors are not allowed to be engaged	nnectors without breaking capacity (COC). Dur- or disengaged when live or under load				
	<ul> <li>Long term storage of months</li> </ul>	the product with average temperature of	50 °C and maximum humidity 70%, 36				
Approvals							
ROHS	Conform						

**Downloads** 

**Engineering Data** 

Catalogues

Brochures

CAD data - STEP

FL DRIVES EN FL DRIVES DE

Catalogues in PDF-format



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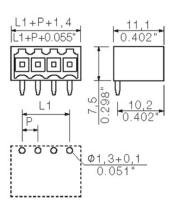
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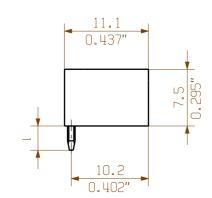
## **Drawings**

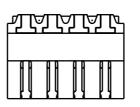
### **Product image**

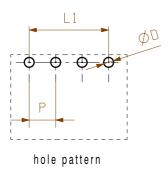


### **Dimensional drawing**









1,5

0,1 -0,3 0,1 3,2 -0,30,1 -0,3 4,5 pin length I/ tolerance/

	10	31.5	
	9	28.0	
	8	24.5	
_	7	21.0	
	6	17.5	+/-0.1
	5	14.0	
	4	10.5	
	3	7.0	
	2	3.5	
1	n Polzahl/ no of poles	L1	Toleranz/ tolerance L1

24

23

22

21

20

19

18 17

16

15

14 13

12

11

80.5

77.0

73.5

70.0

66.5

63.0

59.5

56.0

52.5

49.0 45.5

42.0

38.5

35.0

+/-0.2

SHOWN: SL 3.50/04/90G

Scale: 5/1

Supersedes:

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110.
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

HOWN: SL 3.50/04/90G	d = (	d = 1,2mm oktogonal 0.047" octogonal		gonal gonal		pin length I/ Stiftlänge I	tolerance Toleranz	- 1	n Polzahl/ no of poles		3. L1
General tolerance:									С	at.no.	: .
DIN ISO 2768-mK	96310/5 06.07.17 HE	IS_MA	00	Weidi		niille	Sr 🔧		3 Drawing n		6 (
	Modifi	cation						_	Sheet		o f
		Date		Name							
	Drawn	21.08.2008		HELIS_MA		9	1 2 5 (	1/	/0/	1	

LANG\_T

P = 3.50 Raster Pitch

 $D = { 01,3}_{00.051}^{+0.1}_{+0.1}$ 

Responsible

Checked

Approved

SL 3.50/../90... STIFTLEISTE AMANN A 20.09.2017 | HERTEL\_S MALE HEADER

Product file: SL 3.50

7296

+/-0.15

670 48 Issue no 03 sheets



### Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

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### Single Wave:



#### **Double Wave:**



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.