

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com











The product range encompasses the following designs:

- 90°, lying (horizontal) and 180°, standing (vertical)
- latch up / latch down
- THT, THR or SMD soldering processes
- Wide range of different design types, also with integrated LEDs and shield contact tabs
- Performance category Cat. 3 to Cat. 6
- Packed either in a tray (TY) or on a roll (tape-on-reel, RL)
- Compatible with modular RJ45 connector according to ANSI / TIA-1096-A and IEC 60603
- Dielectric strength ≥1500 V AC RMS (2250 V AC peak value) according to IEEE 802.3
- Dielectric strength ≥1500 V AC (peak value) or ≥1500 V DC according to IEC 60603

### Properties and advantages:

- Extended temperature range of -40°C to +85°C for maximum performance
- Reinforced gold layer (30µ") for improved corrosion protection
- At least 0.3mm stand-off ensures a perfect soldering result

### General ordering data

Version	PCB plug-in connector, RJ45 jacks, Cat. 5 , THT/
	THR solder connection, 90°, Latch option: top,
	Shield tabs: none, 3080 μ" / ≥ 30 μ" , LED: No,
	Number of poles: 8, Tape
Order No.	<u>2638490000</u>
Туре	RJ45C5 R1U 2.8N4N RL
GTIN (EAN)	4050118657104
Oty.	200 pc(s).
Packaging	Tape



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# **Technical data**

### **Dimensions and weights**

Depth	15.7 mm	Depth (inches)	0.618 inch
Height	13.11 mm	Height (inches)	0.516 inch
Width	16.4 mm	Width (inches)	0.646 inch
Net weight	7.095 g		

### **System specifications**

Category	Cat. 5	LED	No
Latch option		Mounting onto the PCB	THT/THR solder connec-
	top		tion
Number of poles	8	Outgoing elbow	90°
Performance-Category	Cat. 5	Pitch in inches (P)	0.04 "
Pitch in mm (P)	1.02 mm	Plugging cycles	750
Product family	OMNIMATE Data - RJ45 modular jack	Protection degree	IP20
Shield surface	nickel-plated	Shield tabs	none
Shielding	Yes	Shielding material	Brass, nickel-plated
Solder pin dimensions	Octagonal	Solder pin length (I)	2.8 mm
Soldering process	Reflow soldering, Manual soldering, Wave soldering	Tolerance of solder pin position	± 0.1 mm
Type of connection	Solder connection		

### **Electrical properties**

Dielectric strength, contact / contact	1000 V DC	Dielectric strength, contact / shield	1500 V DC
Insulation strength	≥ 500 MΩ	PoE / PoE+	conforming to IEEE 802.3at
Rated current	1.5 A	Rated voltage	125 V

### **Standards**

Connector standard	IEC 60603-7	

### **Material data**

Insulating material	PA 9T	Colour	black, Cyan
Colour chart (similar)	RAL 9011, RAL 5018	Insulating material group	II
Insulation strength	≥ 500 MΩ	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact base material	Phosphor bronze alloy
Contact material	Cu-alloy	Contact surface	Gold over nickel
Layer structure of solder connection	3080 μ"	Layer structure of plug contact	3080 μ" / ≥ 30 μ"
Storage temperature, min.	-40 °C	Storage temperature, max.	85 °C
Operating temperature, min.	-40 °C	Operating temperature, max.	85 °C

### **Packing**

Packaging	Tape	VPE length	357 mm
VPE width	354 mm	VPE height	126 mm



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### Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ETIM 9.0	EC002637
ETIM 10.0	EC002637	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01
ECLASS 12.0	27-46-02-01	ECLASS 13.0	27-46-02-01
ECLASS 14.0	27-46-02-01	ECLASS 15.0	27-46-02-01

### **Environmental Product Compliance**

RoHS Compliance Status	Compliant without exemption
REACH SVHC	No SVHC above 0.1 wt%

### **Approvals**

ROHS	Conform

# **Downloads**

Approval/Certificate/Document of Con-	
formity	Certificate of Compliance
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format



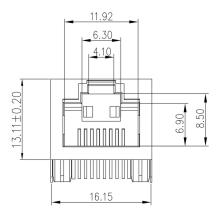
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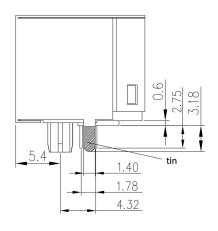
# **Drawings**

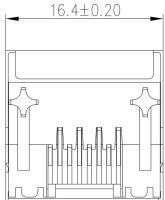
# **Dimensioned drawing**



### **Dimensioned drawing**

**Dimensioned drawing** 

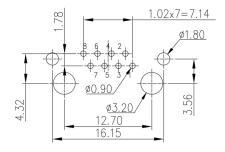




### **Dimensioned drawing**

# **PCB** design





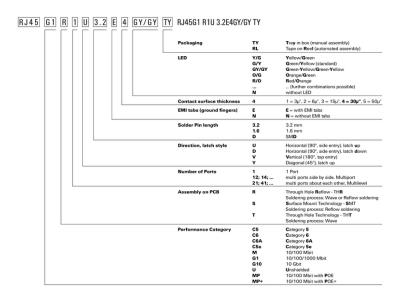


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# **Drawings**



Legend



# Recommended wave solderding profiles

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### Single Wave:



#### **Double Wave:**



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.



# Recommended reflow soldering profile

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### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- · Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq$  -6K/s solder is cured. Board and components cool down while avoiding cold cracks.