

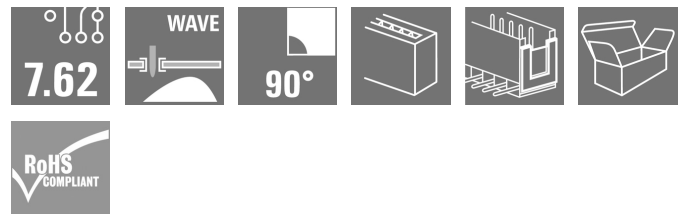
**SL 7.62/12/90B 3.2SN OR BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



Male connectors with 90° outlet direction. The solder pin length is optimised for wave flow soldering. The pin headers provide space for labelling and can be coded.

**General ordering data**

|              |                                                                                                                                                                               |
|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Version      | PCB plug-in connector, male header, Dovetails for fixing blocks, THT solder connection, 7.62 mm, Number of poles: 12, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Box |
| Order No.    | <a href="#">1624470000</a>                                                                                                                                                    |
| Type         | SL 7.62/12/90B 3.2SN OR BX                                                                                                                                                    |
| GTIN (EAN)   | 4008190195526                                                                                                                                                                 |
| Qty.         | 50 pc(s).                                                                                                                                                                     |
| Product data | IEC: 800 V / 18.5 A<br>UL: 300 V / 15 A                                                                                                                                       |
| Packaging    | Box                                                                                                                                                                           |

Creation date May 11, 2025 6:46:37 PM CEST

## SL 7.62/12/90B 3.2SN OR BX

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## Technical data

## Dimensions and weights

|            |         |
|------------|---------|
| Net weight | 5.298 g |
|------------|---------|

## System specifications

|                                                   |                                     |                                              |                                 |
|---------------------------------------------------|-------------------------------------|----------------------------------------------|---------------------------------|
| Product family                                    | OMNIMATE Signal - series BL/SL 7.62 | Type of connection                           | Board connection                |
| Mounting onto the PCB                             | THT solder connection               | Pitch in mm (P)                              | 7.62 mm                         |
| Pitch in inches (P)                               | 0.3 "                               | Outgoing elbow                               | 90°                             |
| Number of poles                                   | 12                                  | Number of solder pins per pole               | 1                               |
| Solder pin length (l)                             | 3.2 mm                              | Solder eyelet hole diameter (D)              | 1.3 mm                          |
| Solder eyelet hole diameter tolerance (D)+ 0,1 mm |                                     | L1 in mm                                     | 83.82 mm                        |
| L1 in inches                                      | 3.3 "                               | Number of rows                               | 1                               |
| Pin series quantity                               | 1                                   | Touch-safe protection acc. to DIN VDE 57 106 | Safe from finger touch, plugged |
| Volume resistance                                 | 4.50 mΩ                             | Can be coded                                 | Yes                             |
| Pulling force/pole, max.                          | 2 N                                 |                                              |                                 |

## Material data

|                                       |          |                                       |        |
|---------------------------------------|----------|---------------------------------------|--------|
| Insulating material                   | PBT      | Colour                                | orange |
| Colour chart (similar)                | RAL 2000 | Insulating material group             | IIIa   |
| Comparative Tracking Index (CTI)      | ≥ 200    | UL 94 flammability rating             | V-0    |
| Contact material                      | Cu-alloy | Contact surface                       | tinned |
| Storage temperature, min.             | -40 °C   | Storage temperature, max.             | 70 °C  |
| Operating temperature, min.           | -50 °C   | Operating temperature, max.           | 100 °C |
| Temperature range, installation, min. | -25 °C   | Temperature range, installation, max. | 100 °C |

## Rated data acc. to IEC

|                                                                           |                        |                                                                       |                   |
|---------------------------------------------------------------------------|------------------------|-----------------------------------------------------------------------|-------------------|
| tested acc. to standard                                                   | IEC 60664-1, IEC 61984 | Rated current, min. number of poles (Tu=20°C)                         | 18.5 A            |
| Rated current, max. number of poles (Tu=20°C)                             | 17 A                   | Rated current, min. number of poles (Tu=40°C)                         | 16 A              |
| Rated current, max. number of poles (Tu=40°C)                             | 14.5 A                 | Rated voltage for surge voltage class / pollution degree II/2         | 800 V             |
| Rated voltage for surge voltage class / pollution degree III/2            | 630 V                  | Rated voltage for surge voltage class / pollution degree III/3        | 500 V             |
| Rated impulse voltage for surge voltage class/ pollution degree II/2      | 6 kV                   | Rated impulse voltage for surge voltage class/ pollution degree III/2 | 6 kV              |
| Rated impulse voltage for surge voltage class/ contamination degree III/3 | 6 kV                   | Short-time withstand current resistance                               | 3 x 1s with 120 A |

## Rated data acc. to CSA

|                                   |                                                                                     |                                   |                |
|-----------------------------------|-------------------------------------------------------------------------------------|-----------------------------------|----------------|
| Institute (CSA)                   |  | Certificate No. (CSA)             | 200039-1121690 |
| Rated voltage (Use group B / CSA) | 300 V                                                                               | Rated voltage (Use group D / CSA) | 300 V          |
| Rated current (Use group B / CSA) | 15 A                                                                                | Rated current (Use group D / CSA) | 10 A           |
| Reference to approval values      | Specifications are maximum values, details - see approval certificate.              |                                   |                |

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## Technical data

## Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 300 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 15 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Packing

Packaging

Box

VPE length

227 mm

VPE width

110 mm

VPE height

45 mm

## Classifications

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ETIM 8.0

EC002637

ETIM 9.0

EC002637

ETIM 10.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

ECLASS 12.0

27-46-02-01

ECLASS 13.0

27-46-02-01

ECLASS 14.0

27-46-02-01

ECLASS 15.0

27-46-02-01

## Environmental Product Compliance

RoHS Compliance Status

Compliant without exemption

REACH SVHC

No SVHC above 0.1 wt%

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## Technical data

## Important note

|                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Notes          | <ul style="list-style-type: none"> <li>• Additional variants on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Rated voltage for 7.62 mm pitch: <math>U/2 = 1000 \text{ V} / 6 \text{ kV}</math></li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li> <li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li> </ul> |

## Approvals

Approvals



|                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Approvals MAMID         | <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/</a> <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/</a> <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319262/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319262/-T1z1mm-S800/</a> |
| ROHS                    | Conform                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| UL File Number Search   | UL Website                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Certificate No. (UR)    | E60693                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Certificate No. (cURus) | E60693                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |

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[www.weidmueller.com](http://www.weidmueller.com)**Technical data****Downloads**Approval/Certificate/Document of Con-  
formity[Declaration of the Manufacturer](#)

Engineering Data

[CAD data – STEP](#)

Product Change Notification

[DE - Change of packaging](#)[EN - Change of packaging](#)[DE - Change of packaging Step 2](#)[EN - Change of packaging Step 2](#)

Catalogues

[Catalogues in PDF-format](#)

Brochures

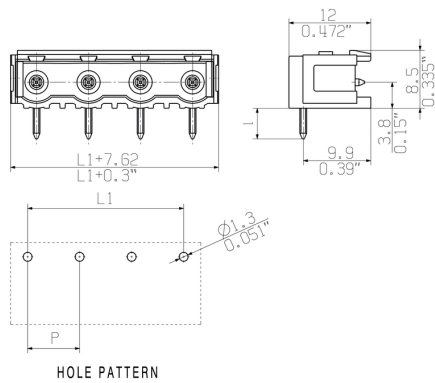
[FL DRIVES EN](#)[MB DEVICE MANUF. EN](#)[FL DRIVES DE](#)[FL BUILDING SAFETY EN](#)[FL APPL LED LIGHTING EN](#)[FL INDUSTR.CONTROLS EN](#)[FL MACHINE SAFETY EN](#)[FL HEATING ELECTR EN](#)[FL APPL INVERTER EN](#)[FL BASE STATION EN](#)[FL ELEVATOR EN](#)[FL POWER SUPPLY EN](#)[FL 72H SAMPLE SER EN](#)[PO OMNIMATE EN](#)

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# Drawings



## SL 7.62/12/90B 3.2SN OR BX

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## Accessories

## Blocks for PCB mounting

**Minor component, major effect:**

Clip-on attachment elements increase the mechanical resilience of the whole plug connection by

- securing the male connectors to the circuit board
- providing a vibration-proof connection between the sockets and the male connectors

Clip-on or pre-assembled - always the right solution:

- Hard-wearing, precise fitting dovetail joint
- Hard-wearing metal threaded inserts
- Suitable for all outlet directions

Maximum stability, minimum effort:

- Extremely resilient for frequent fastening operations
- Complete set for easy selection

The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

## General ordering data

| Type       | SLA BB12R OR               | Version                                                                        | Product data | Packaging |
|------------|----------------------------|--------------------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1593450000</a> | PCB plug-in connector, Accessories, Mounting block, orange, Number of poles: 0 |              |           |
| GTIN (EAN) | 4008190122164              |                                                                                |              |           |
| Qty.       | 100 pc(s).                 |                                                                                |              |           |
| Type       | SLA BB12R SW               | Version                                                                        | Product data | Packaging |
| Order No.  | <a href="#">1626880000</a> | PCB plug-in connector, Accessories, Mounting block, black, Number of poles: 0  |              |           |
| GTIN (EAN) | 4008190198213              |                                                                                |              |           |
| Qty.       | 100 pc(s).                 |                                                                                |              |           |
| Type       | SLA BB1R OR                | Version                                                                        | Product data | Packaging |
| Order No.  | <a href="#">1723430000</a> | PCB plug-in connector, Accessories, Mounting block, orange, Number of poles: 0 |              |           |
| GTIN (EAN) | 4008190365981              |                                                                                |              |           |
| Qty.       | 20 pc(s).                  |                                                                                |              |           |
| Type       | SLA BB5R SW                | Version                                                                        | Product data | Packaging |
| Order No.  | <a href="#">1723510000</a> | PCB plug-in connector, Accessories, Mounting block, black, Number of poles: 0  |              |           |
| GTIN (EAN) | 4008190366063              |                                                                                |              |           |
| Qty.       | 20 pc(s).                  |                                                                                |              |           |
| Type       | SLA BB2R SW                | Version                                                                        | Product data | Packaging |
| Order No.  | <a href="#">1723490000</a> | PCB plug-in connector, Accessories, Mounting block, black, Number of poles: 0  |              |           |
| GTIN (EAN) | 4008190366049              |                                                                                |              |           |
| Qty.       | 20 pc(s).                  |                                                                                |              |           |
| Type       | SLA BB11R SW               | Version                                                                        | Product data | Packaging |
| Order No.  | <a href="#">1692340000</a> | PCB plug-in connector, Accessories, Mounting block, black, Number of poles: 0  |              |           |
| GTIN (EAN) | 4008190864965              |                                                                                |              |           |
| Qty.       | 20 pc(s).                  |                                                                                |              |           |
| Type       | SLA BB2R OR                | Version                                                                        | Product data | Packaging |
| Order No.  | <a href="#">1723440000</a> | PCB plug-in connector, Accessories, Mounting block, orange, Number of poles: 0 |              |           |
| GTIN (EAN) | 4008190365998              |                                                                                |              |           |
| Qty.       | 20 pc(s).                  |                                                                                |              |           |

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## Accessories

| Type       | SLA BB5R OR                | Version                                                              | Product data | Packaging |
|------------|----------------------------|----------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1723460000</a> | PCB plug-in connector, Accessories, Mounting block, orange, Number   |              | Box       |
| GTIN (EAN) | 4008190366018              | of poles: 0                                                          |              |           |
| Qty.       | 20 pc(s).                  |                                                                      |              |           |
| Type       | SLA BB6R SW                | Version                                                              | Product data | Packaging |
| Order No.  | <a href="#">1723520000</a> | PCB plug-in connector, Accessories, Mounting block, black, Number of |              | Box       |
| GTIN (EAN) | 4008190366070              | poles: 0                                                             |              |           |
| Qty.       | 20 pc(s).                  |                                                                      |              |           |
| Type       | SLA BB11R OR               | Version                                                              | Product data | Packaging |
| Order No.  | <a href="#">1604120000</a> | PCB plug-in connector, Accessories, Mounting block, orange, Number   |              | Box       |
| GTIN (EAN) | 4008190182977              | of poles: 0                                                          |              |           |
| Qty.       | 20 pc(s).                  |                                                                      |              |           |
| Type       | SLA BB6R OR                | Version                                                              | Product data | Packaging |
| Order No.  | <a href="#">1723470000</a> | PCB plug-in connector, Accessories, Mounting block, orange, Number   |              | Box       |
| GTIN (EAN) | 4008190366025              | of poles: 0                                                          |              |           |
| Qty.       | 20 pc(s).                  |                                                                      |              |           |
| Type       | SLA BB1R SW                | Version                                                              | Product data | Packaging |
| Order No.  | <a href="#">1723480000</a> | PCB plug-in connector, Accessories, Mounting block, black, Number of |              | Box       |
| GTIN (EAN) | 4008190366032              | poles: 0                                                             |              |           |
| Qty.       | 20 pc(s).                  |                                                                      |              |           |

## LED Light guides

**Effective: the link between LED and front panel.**

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

## General ordering data

| Type       | SL FLA 1.5/24              | Version                                                               | Product data |
|------------|----------------------------|-----------------------------------------------------------------------|--------------|
| Order No.  | <a href="#">1595850000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              |
| GTIN (EAN) | 4008190092573              | Number of poles: 1                                                    |              |
| Qty.       | 10 pc(s).                  |                                                                       |              |

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## Accessories

|            |                            |                                                                       |              |           |
|------------|----------------------------|-----------------------------------------------------------------------|--------------|-----------|
| Type       | SL FLA 9.0/24              | Version                                                               | Product data |           |
| Order No.  | <a href="#">1595870000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              |           |
| GTIN (EAN) | 4008190079796              | Number of poles: 1                                                    |              |           |
| Qty.       | 10 pc(s).                  |                                                                       |              |           |
| Type       | SL FLA 2,3/24              | Version                                                               | Product data | Packaging |
| Order No.  | <a href="#">1636680000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190409968              | Number of poles: 1                                                    |              |           |
| Qty.       | 10 pc(s).                  |                                                                       |              |           |
| Type       | SL FLA 3.8/1               | Version                                                               | Product data | Packaging |
| Order No.  | <a href="#">1580110000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190050740              | Number of poles: 1                                                    |              |           |
| Qty.       | 100 pc(s).                 |                                                                       |              |           |
| Type       | SL FLA 3.8/24              | Version                                                               | Product data |           |
| Order No.  | <a href="#">1595860000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              |           |
| GTIN (EAN) | 4008190140892              | Number of poles: 1                                                    |              |           |
| Qty.       | 10 pc(s).                  |                                                                       |              |           |
| Type       | SL FLA 1.5/1               | Version                                                               | Product data | Packaging |
| Order No.  | <a href="#">1580100000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190152475              | Number of poles: 1                                                    |              |           |
| Qty.       | 100 pc(s).                 |                                                                       |              |           |
| Type       | SL FLA 9.0/1               | Version                                                               | Product data | Packaging |
| Order No.  | <a href="#">1580120000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190031909              | Number of poles: 1                                                    |              |           |
| Qty.       | 100 pc(s).                 |                                                                       |              |           |
| Type       | SL FLA 2,3/1               | Version                                                               | Product data | Packaging |
| Order No.  | <a href="#">1636670000</a> | PCB plug-in connector, Accessories, Flood-light display, Transparent, |              | Box       |
| GTIN (EAN) | 4008190409975              | Number of poles: 1                                                    |              |           |
| Qty.       | 100 pc(s).                 |                                                                       |              |           |

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## Accessories

## Additional accessories

**No task is too small when creating the perfect solution.** br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

## General ordering data

| Type       | SL AT SW                   | Version                                                                | Product data | Packaging |
|------------|----------------------------|------------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1770240000</a> | PCB plug-in connector, Accessories, Spacer, black, Number of poles: 1  |              | Box       |
| GTIN (EAN) | 4032248117710              |                                                                        |              |           |
| Qty.       | 100 pc(s).                 |                                                                        |              |           |
| Type       | SL AT OR                   | Version                                                                | Product data | Packaging |
| Order No.  | <a href="#">1598300000</a> | PCB plug-in connector, Accessories, Spacer, orange, Number of poles: 1 |              | Box       |
| GTIN (EAN) | 4008190189266              |                                                                        |              |           |
| Qty.       | 100 pc(s).                 |                                                                        |              |           |

## Coding elements

**Only connects what is supposed to be connected: the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase.

The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible.

The advantage: no troubleshooting during manufacture and no operational errors by the user.

## General ordering data

| Type       | BLZ/SL KO OR BX            | Version                                                                        | Product data | Packaging |
|------------|----------------------------|--------------------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1573010000</a> | PCB plug-in connector, Accessories, Coding element, orange, Number of poles: 1 |              | Box       |
| GTIN (EAN) | 4008190048396              |                                                                                |              |           |
| Qty.       | 100 pc(s).                 |                                                                                |              |           |

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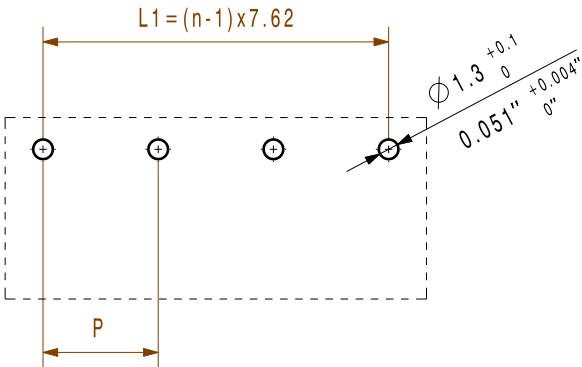
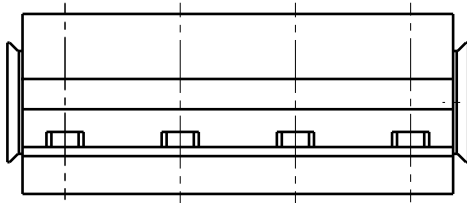
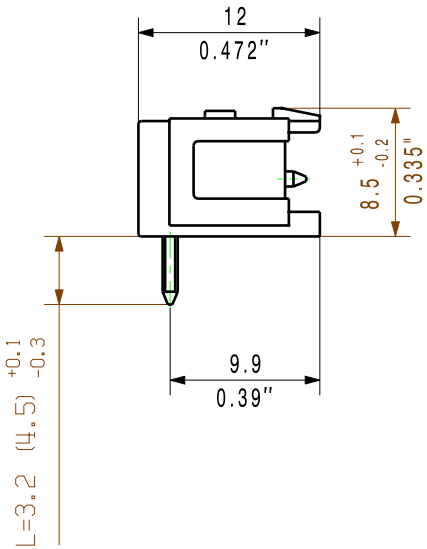
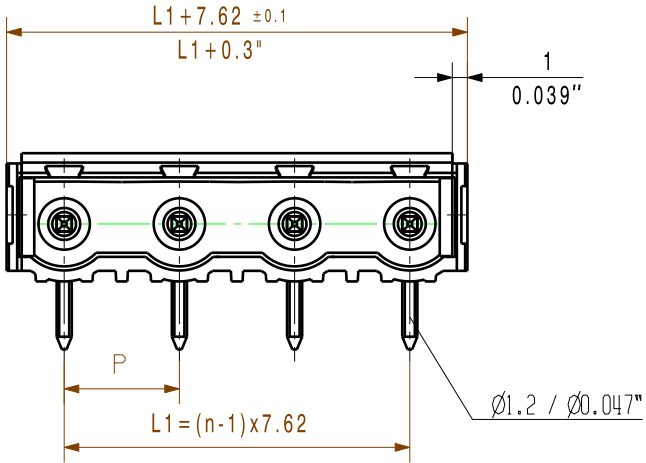
[www.weidmueller.com](http://www.weidmueller.com)**Accessories**

| Type       | BLZ/SL KO BK BX            | Version                                                           | Product data | Packaging |
|------------|----------------------------|-------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1545710000</a> | PCB plug-in connector, Accessories, Coding element, black, Number |              | Box       |
| GTIN (EAN) | 4008190087142              | of poles: 1                                                       |              |           |
| Qty.       | 50 pc(s).                  |                                                                   |              |           |

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WEIDMUELLER INTERFACE GmbH & Co.KG

DIE DEUTSCHE VERSION IST VERBINDLICH  
THE GERMAN VERSION IS BINDING



HOLE PATTERN

P=PITCH  
n=POLZAHL/ NO OF POLES

SHOWN:SL7.62/04/90B

For the mounting of PCBs, it should be noted that the rated data stated here relates only to the PCB components alone.  
The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.  
The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application.  
Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

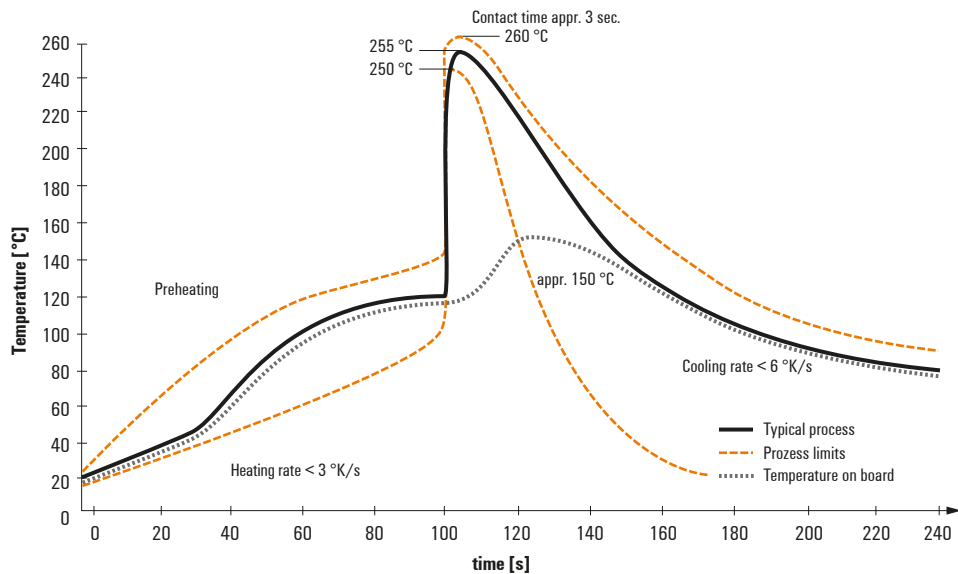
|    |         |           |
|----|---------|-----------|
| 12 | 83,82   | 3,300     |
| 11 | 76,20   | 3,000     |
| 10 | 68,58   | 2,700     |
| 9  | 60,96   | 2,400     |
| 8  | 53,34   | 2,100     |
| 7  | 45,72   | 1,800     |
| 6  | 38,10   | 1,500     |
| 5  | 30,48   | 1,200     |
| 4  | 22,86   | 0,900     |
| 3  | 15,24   | 0,600     |
| 2  | 7,62    | 0,300     |
| n  | L1 [mm] | L1 [inch] |

|              |  |                                                               |  |                                         |  |                            |  |
|--------------|--|---------------------------------------------------------------|--|-----------------------------------------|--|----------------------------|--|
|              |  | METRIC TOLERANCES:<br>X. = ±0.3<br>X.X = ±0.1<br>X.XX = ±0.05 |  | 58244/0<br>05.05.11<br>HOHLBEIN_K<br>01 |  | CAT.NO.:.                  |  |
| MODIFICATION |  | DATE                                                          |  | NAME                                    |  |                            |  |
| DRAWN        |  | 07.10.2003                                                    |  | MADER_M                                 |  | DRAWING NO. C 18408        |  |
| RESPONSIBLE  |  |                                                               |  | HERTEL_S                                |  | ISSUE NO. 14               |  |
| CHECKED      |  | 05.05.2011                                                    |  | HECKERT_M                               |  | SHEET 02 OF 02 SHEETS      |  |
| APPROVED     |  |                                                               |  | HECKERT_M                               |  | PRODUCT FILE: SL 7.62      |  |
| SCALE: 2/1   |  |                                                               |  |                                         |  | SL 7.62/.. /90(B)...       |  |
| SUPERSEDES:. |  |                                                               |  |                                         |  | STIFTFLEISTE<br>PIN HEADER |  |
|              |  |                                                               |  |                                         |  | 7120                       |  |

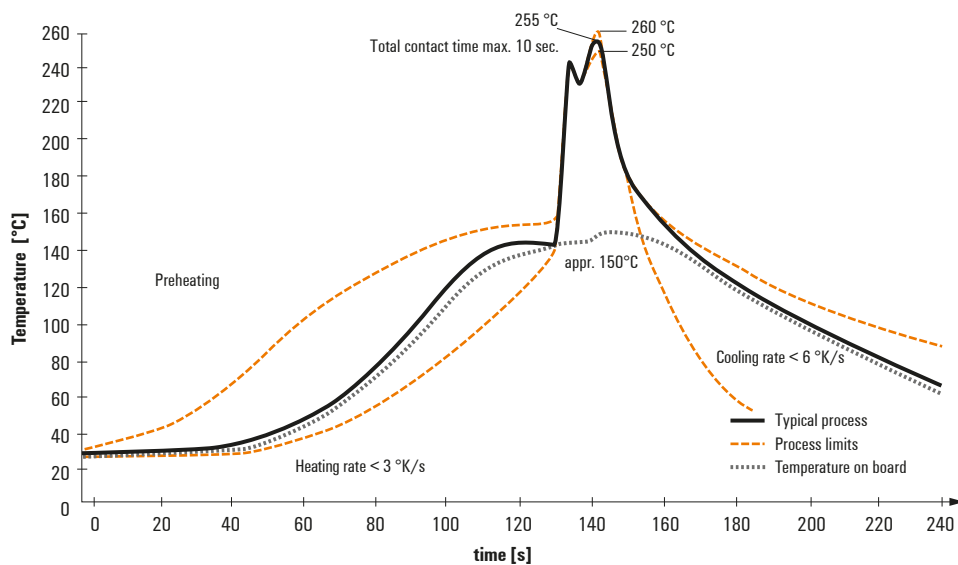
## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.