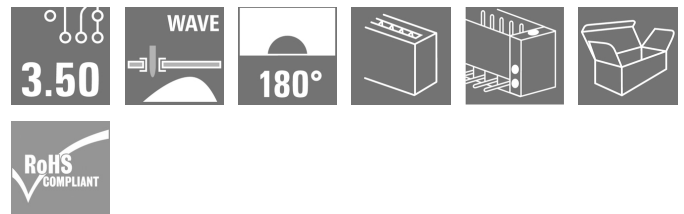
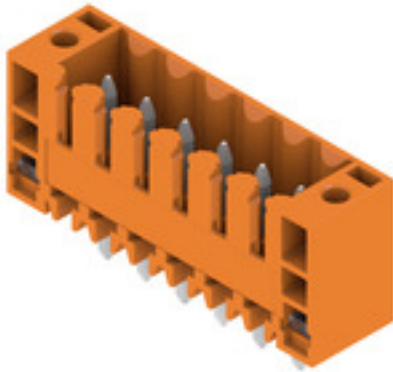


**SL 3.50/06/180F 4.5 SN OR BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

[www.weidmueller.com](http://www.weidmueller.com)**Product image**

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

**General ordering data**

|              |                                                                                                                                                          |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Version      | PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 6, 180°, Solder pin length (l): 4.5 mm, tinned, orange, Box |
| Order No.    | <a href="#">1618730000</a>                                                                                                                               |
| Type         | SL 3.50/06/180F 4.5 SN OR BX                                                                                                                             |
| GTIN (EAN)   | 4008190127312                                                                                                                                            |
| Qty.         | 50 pc(s).                                                                                                                                                |
| Product data | IEC: 320 V / 17 A<br>UL: 300 V / 10 A                                                                                                                    |
| Packaging    | Box                                                                                                                                                      |

Creation date May 11, 2025 6:45:11 PM CEST

## SL 3.50/06/180F 4.5 SN OR BX

Weidmüller Interface GmbH &amp; Co. KG

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Germany

www.weidmueller.com

## Technical data

## Dimensions and weights

|                          |            |                 |            |
|--------------------------|------------|-----------------|------------|
| Depth                    | 7.5 mm     | Depth (inches)  | 0.295 inch |
| Height                   | 15.6 mm    | Height (inches) | 0.614 inch |
| Height of lowest version | 11.1 mm    | Width           | 28 mm      |
| Width (inches)           | 1.102 inch | Net weight      | 2.12 g     |

## System specifications

|                                              |                                                  |                     |                                                    |
|----------------------------------------------|--------------------------------------------------|---------------------|----------------------------------------------------|
| Product family                               | OMNIMATE Signal - series BL/SL 3.50              |                     |                                                    |
| Type of connection                           | Board connection                                 |                     |                                                    |
| Mounting onto the PCB                        | THT solder connection                            |                     |                                                    |
| Pitch in mm (P)                              | 3.5 mm                                           |                     |                                                    |
| Pitch in inches (P)                          | 0.138 "                                          |                     |                                                    |
| Outgoing elbow                               | 180°                                             |                     |                                                    |
| Number of poles                              | 6                                                |                     |                                                    |
| Number of solder pins per pole               | 1                                                |                     |                                                    |
| Solder pin length (l)                        | 4.5 mm                                           |                     |                                                    |
| Solder pin length tolerance                  | +0.1 / -0.3 mm                                   |                     |                                                    |
| Solder pin dimensions                        | d = 1.2 mm, Octagonal                            |                     |                                                    |
| Solder pin dimensions = d tolerance          | 0 / -0.03 mm                                     |                     |                                                    |
| Solder eyelet hole diameter (D)              | 1.4 mm                                           |                     |                                                    |
| Solder eyelet hole diameter tolerance (D)    | + 0.1 mm                                         |                     |                                                    |
| L1 in mm                                     | 17.5 mm                                          |                     |                                                    |
| L1 in inches                                 | 0.689 "                                          |                     |                                                    |
| Number of rows                               | 1                                                |                     |                                                    |
| Pin series quantity                          | 1                                                |                     |                                                    |
| Touch-safe protection acc. to DIN VDE 57 106 | finger-safe plugged/ back-of-hand-safe unplugged |                     |                                                    |
| Touch-safe protection acc. to DIN VDE 0470   | IP20 plugged/ IP10 unplugged                     |                     |                                                    |
| Volume resistance                            | ≤5 mΩ                                            |                     |                                                    |
| Can be coded                                 | Yes                                              |                     |                                                    |
| Plugging force/pole, max.                    | 10 N                                             |                     |                                                    |
| Pulling force/pole, max.                     | 10 N                                             |                     |                                                    |
| Tightening torque                            | Torque type                                      | Mounting screw, PCB |                                                    |
|                                              | Usage information                                | Tightening torque   | min. 0.1 Nm                                        |
|                                              |                                                  |                     | max. 0.15 Nm                                       |
|                                              |                                                  | Recommended screw   | Part number <a href="#">PTSC KA 2.2X4.5 WN1412</a> |

## Material data

|                                       |                    |                                       |                           |
|---------------------------------------|--------------------|---------------------------------------|---------------------------|
| Insulating material                   | PBT                | Colour                                | orange                    |
| Colour chart (similar)                | RAL 2000           | Insulating material group             | IIIa                      |
| Comparative Tracking Index (CTI)      | ≥ 200              | UL 94 flammability rating             | V-0                       |
| Contact material                      | Cu-alloy           | Contact surface                       | tinned                    |
| Layer structure of solder connection  | 5...7 µm Sn glossy | Layer structure of plug contact       | 5...7 undefined Sn glossy |
| Storage temperature, min.             | -40 °C             | Storage temperature, max.             | 70 °C                     |
| Operating temperature, min.           | -50 °C             | Operating temperature, max.           | 100 °C                    |
| Temperature range, installation, min. | -30 °C             | Temperature range, installation, max. | 100 °C                    |

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## Technical data

## Rated data acc. to IEC

tested acc. to standard

IEC 60664-1, IEC 61984

Rated current, max. number of poles  
(Tu=20°C)

12 A

Rated current, max. number of poles  
(Tu=40°C)

10 A

Rated voltage for surge voltage class /  
pollution degree III/2

160 V

Rated impulse voltage for surge voltage  
class/ pollution degree II/2

2.5 kV

Rated impulse voltage for surge voltage  
class/ contamination degree III/3

2.5 kV

Rated current, min. number of poles  
(Tu=20°C)

17 A

Rated current, min. number of poles  
(Tu=40°C)

14.5 A

Rated voltage for surge voltage class /  
pollution degree II/2

320 V

Rated voltage for surge voltage class /  
pollution degree III/3

160 V

Rated impulse voltage for surge voltage  
class/ pollution degree III/2

2.5 kV

Short-time withstand current resistance

3 x 1s with 100 A

## Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

12400-313

Rated voltage (Use group B / CSA)

300 V

Rated voltage (Use group D / CSA)

300 V

Rated current (Use group B / CSA)

10 A

Rated current (Use group D / CSA)

10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059)

300 V

Rated voltage (Use group D / UL 1059)

300 V

Rated current (Use group B / UL 1059)

10 A

Rated current (Use group D / UL 1059)

10 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Packing

Packaging

Box

VPE length

126 mm

VPE width

109 mm

VPE height

30 mm

## Classifications

ETIM 6.0

EC002637

ETIM 7.0

EC002637

ETIM 8.0

EC002637

ETIM 9.0

EC002637

ETIM 10.0

EC002637

ECLASS 9.0

27-44-04-02

ECLASS 9.1

27-44-04-02

ECLASS 10.0

27-44-04-02

ECLASS 11.0

27-46-02-01

ECLASS 12.0

27-46-02-01

ECLASS 13.0

27-46-02-01

ECLASS 14.0

27-46-02-01

ECLASS 15.0

27-46-02-01

Cradle to gate

0.014 kg CO<sub>2</sub>eq.

## SL 3.50/06/180F 4.5 SN OR BX

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## Technical data

## Environmental Product Compliance

|                          |                                             |
|--------------------------|---------------------------------------------|
| RoHS Compliance Status   | Compliant without exemption                 |
| REACH SVHC               | No SVHC above 0.1 wt%                       |
| Product Carbon Footprint | de.myview.objectmodel.impl.BlockImpl@93ebbf |

## Important note

|                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| IPC conformity | Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Notes          | <ul style="list-style-type: none"> <li>• Additional variants on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering.</li> <li>• In accordance with IEC 61984, OMNIMATE-connectors are connectors without breaking capacity (COC). During designated use, connectors are not allowed to be engaged or disengaged when live or under load</li> <li>• Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months</li> </ul> |

## Approvals

Approvals



|                       |                                                                                                                                                                                                                                                                                                                                                         |
|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Approvals MAMID       | <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/</a> <a href="https://mdcop.weidmueller.com/mediadelivery/rendition/900_319262/-T1z1mm-S800/">https://mdcop.weidmueller.com/mediadelivery/rendition/900_319262/-T1z1mm-S800/</a> |
| ROHS                  | Conform                                                                                                                                                                                                                                                                                                                                                 |
| UL File Number Search | UL Website                                                                                                                                                                                                                                                                                                                                              |
| Certificate No. (UR)  | E60693                                                                                                                                                                                                                                                                                                                                                  |

## Downloads

|                  |                                                              |
|------------------|--------------------------------------------------------------|
| Engineering Data | <a href="#">CAD data – STEP</a>                              |
| Catalogues       | <a href="#">Catalogues in PDF-format</a>                     |
| Brochures        | <a href="#">FL DRIVES EN</a><br><a href="#">FL DRIVES DE</a> |

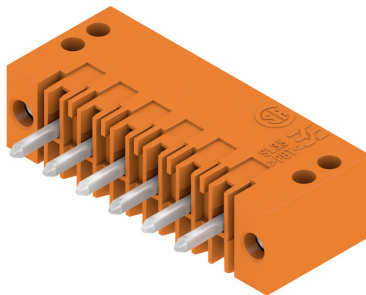
## SL 3.50/06/180F 4.5 SN OR BX

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany

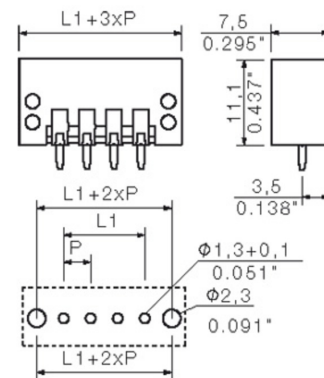
[www.weidmueller.com](http://www.weidmueller.com)

# Drawings

## Product image



## Dimensional drawing



## SL 3.50/06/180F 4.5 SN OR BX

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## Accessories

## Additional accessories

**No task is too small when creating the perfect solution.** br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

## General ordering data

| Type       | BL/SL 3.50 VR BK BX        | Version                                                               | Product data | Packaging |
|------------|----------------------------|-----------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1669300000</a> | PCB plug-in connector, Accessories, Latches, black, Number of poles:  |              | Box       |
| GTIN (EAN) | 4008190428471              | 0                                                                     |              |           |
| Qty.       | 100 pc(s).                 |                                                                       |              |           |
| Type       | BL/SL 3.50 VR OR BX        | Version                                                               | Product data | Packaging |
| Order No.  | <a href="#">1669310000</a> | PCB plug-in connector, Accessories, Latches, orange, Number of poles: |              | Box       |
| GTIN (EAN) | 4008190428488              | 0                                                                     |              |           |
| Qty.       | 100 pc(s).                 |                                                                       |              |           |

## Coding elements

**Only connects what is supposed to be connected: the right connection at the right place.**

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase.

The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible.

The advantage: no troubleshooting during manufacture and no operational errors by the user.

## General ordering data

| Type       | BL SL 3.5 KO OR            | Version                                                                        | Product data | Packaging |
|------------|----------------------------|--------------------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1693430000</a> | PCB plug-in connector, Accessories, Coding element, orange, Number of poles: 1 |              | Box       |
| GTIN (EAN) | 4008190867447              |                                                                                |              |           |
| Qty.       | 100 pc(s).                 |                                                                                |              |           |

**SL 3.50/06/180F 4.5 SN OR BX****Weidmüller Interface GmbH & Co. KG**

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[www.weidmueller.com](http://www.weidmueller.com)**Accessories**

| Type       | BL SL 3.5 KO SW            | Version                                                           | Product data | Packaging |
|------------|----------------------------|-------------------------------------------------------------------|--------------|-----------|
| Order No.  | <a href="#">1610100000</a> | PCB plug-in connector, Accessories, Coding element, black, Number |              | Box       |
| GTIN (EAN) | 4008190187637              | of poles: 1                                                       |              |           |
| Qty.       | 100 pc(s).                 |                                                                   |              |           |

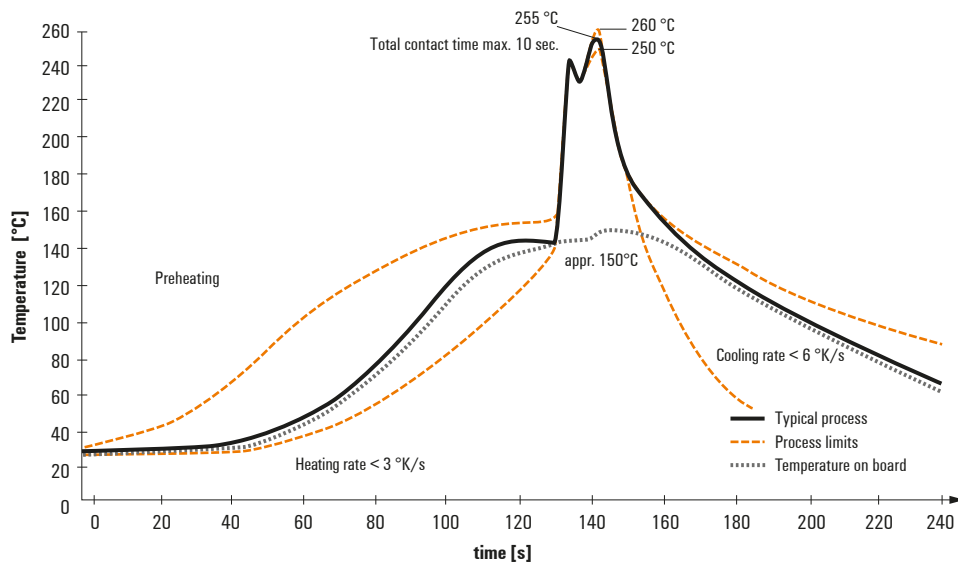
## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.