

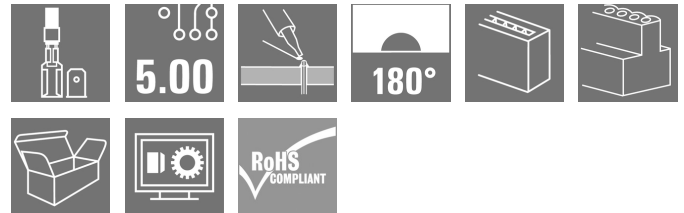
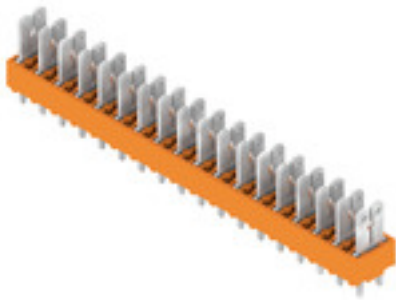
PCF 5.00/18/180 3.5SN OR BX**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Product image

Flat-blade connection in 90°, 135° and 180° conductor outlet direction for 6.3 and 2.8 mm spade connector at 5.00 mm pitch

General ordering data

Version	Printed circuit board terminals, 5.00 mm, Number of poles: 18, 180°, Solder pin length (l): 3.5 mm, tinned, orange, Flat-blade connection, Box
Order No.	9500580000
Type	PCF 5.00/18/180 3.5SN OR BX
GTIN (EAN)	4008190191634
Qty.	50 pc(s).
Product data	IEC: 630 V / 24 A UL: 150 V / 15 A
Packaging	Box

Creation date May 11, 2025 11:25:47 PM CEST

Catalogue status 26.04.2025 / We reserve the right to make technical changes.

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Technical data

Dimensions and weights

Depth	9.8 mm	Depth (inches)	0.386 inch
Height	18.4 mm	Height (inches)	0.724 inch
Height of lowest version	14.9 mm	Width	89.8 mm
Width (inches)	3.535 inch	Net weight	14.64 g

System parameters

Product family	PCF	Wire connection method	Flat-blade connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	180°
Pitch in mm (P)	5 mm	Pitch in inches (P)	0.197 "
Number of poles	18	Pin series quantity	1
Fitted by customer	No	Number of rows	1
Solder pin length (l)	3.5 mm	Solder pin dimensions	0.8 x 1.0 mm, 0.75 x 0.9 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
Number of solder pins per pole	2	L1 in mm	85 mm
L1 in inches	3.346 "	Touch-safe protection acc. to DIN VDE 0470	IP 00
Protection degree	IP20	Volume resistance	1.20 mΩ

Material data

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	UL 94 flammability rating	V-2
Contact material	Cu-alloy	Contact surface	tinned
Layer structure of solder connection	1.5...3 µm Ni / 5...7 µm Sn	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

Conductors suitable for connection

Reference text	Length of ferrules is to be chosen depending on the product and the rated voltage. The outside diameter of the plastic collar should not be larger than the pitch (P)
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Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	21 A	Rated current, min. number of poles (Tu=40°C)	24 A
Rated current, max. number of poles (Tu=40°C)	18 A	Rated voltage for surge voltage class / pollution degree II/2	630 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s mit 192 A

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Technical data

Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

12400-282

Rated voltage (Use group B / CSA) 150 V

Rated voltage (Use group D / CSA) 300 V

Rated current (Use group B / CSA) 15 A

Rated current (Use group D / CSA) 10 A

Reference to approval values Specifications are maximum values, details - see approval certificate.

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059) 150 V

Rated voltage (Use group D / UL 1059) 300 V

Rated current (Use group B / UL 1059) 15 A

Rated current (Use group D / UL 1059) 10 A

Reference to approval values Specifications are maximum values, details - see approval certificate.

Packing

Packaging	Box	VPE length	1 mm
VPE width	1 mm	VPE height	1 mm

Type tests

Test: Durability of markings	Standard	DIN IEC 60512-2 section 1 / 05.94
	Test	mark of origin, type identification, approval marking UL, approval marking CSA, durability
	Evaluation	available

Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ETIM 8.0	EC002643	ETIM 9.0	EC002643
ETIM 10.0	EC002643	ECLASS 9.0	27-44-04-01
ECLASS 9.1	27-44-04-01	ECLASS 10.0	27-44-04-01
ECLASS 11.0	27-46-01-01	ECLASS 12.0	27-46-01-01
ECLASS 13.0	27-46-01-01	ECLASS 14.0	27-46-01-01
ECLASS 15.0	27-46-01-01		

Environmental Product Compliance

RoHS Compliance Status	Compliant without exemption
REACH SVHC	No SVHC above 0.1 wt%

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Technical data

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Long term storage of the product with average temperature of 50 °C and maximum humidity 70%, 36 months

Approvals

Approvals



Approvals MAMID	https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/ https://mdcop.weidmueller.com/mediadelivery/rendition/900_319262/-T1z1mm-S800/
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

Downloads

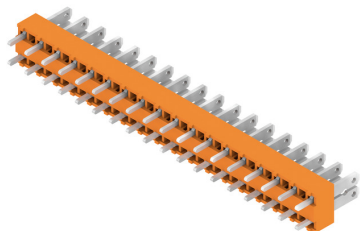
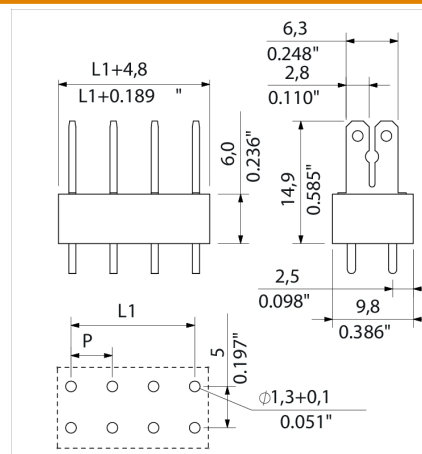
Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN FL ANALO.SIGN.CONV. EN MB DEVICE MANUF. EN FL DRIVES.DE FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL_BASE_STATION_EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN

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www.weidmueller.com**Drawings****Product image****Dimensional drawing**

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www.weidmueller.com**Accessories****Cross-connections****Large potential for small terminals.**

For efficient electrical distribution directly at the connection:

- Isolated comb rail
- Available with the most standard pole numbers
- Easy to shorten

Simply reduce in size to match the number of poles and connect with the conductor in a single working procedure.

For retrofitting or deliberate reduction of the thermal load on the PCB.

General ordering data

Type	PCF CROSSLINK 5MM PITCH	Version	Product data	Packaging
Order No.	6382680000	Printed circuit board terminals, Accessories, Cross-connector, Number		Box
GTIN (EAN)	4008190549541	of poles: 2		
Qty.	1,000 pc(s).			

Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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