

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com











The product range encompasses the following designs:

- 90°, lying (horizontal) and 180°, standing (vertical)
- latch up / latch down
- THT, THR or SMD soldering processes
- Wide range of different design types, also with integrated LEDs and shield contact tabs
- Performance category Cat. 3 to Cat. 6
- Packed either in a tray (TY) or on a roll (tape-on-reel, RL)
- Compatible with modular RJ45 connector according to ANSI / TIA-1096-A and IEC 60603
- Dielectric strength ≥1500 V AC RMS (2250 V AC peak value) according to IEEE 802.3
- Dielectric strength ≥1500 V AC (peak value) or ≥1500 V DC according to IEC 60603

## Properties and advantages:

- Extended temperature range of -40°C to +85°C for maximum performance
- Reinforced gold layer (30µ") for improved corrosion protection
- At least 0.3mm stand-off ensures a perfect soldering result

#### General ordering data

Version	PCB plug-in connector, RJ45 jacks, Cat. 5 , SMD solder connection, 180°, Shield tabs: 4 tabs, LED:
	No, Number of poles: 8, Tape
Order No.	<u>2514600000</u>
Туре	RJ45C5 S1V 2.7E4N RL
GTIN (EAN)	4050118528268
Qty.	300 pc(s).
Packaging	Tape



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# **Technical data**

### **Dimensions and weights**

Depth	14.7 mm	Depth (inches)	0.579 inch
Height	13.1 mm	Height (inches)	0.516 inch
Height of lowest version	13.1 mm	Width	16.1 mm
Width (inches)	0.634 inch	Net weight	3.317 g

### **System specifications**

Category	Cat. 5
Coplanarity:	100 μm
LED	No
Mounting onto the PCB	SMD solder connection
Number of poles	8
Number of solder pins per pole	1
Outgoing elbow	180°
Performance-Category	Cat. 5
Pitch in inches (P)	0.05 "
Pitch in mm (P)	1.27 mm
Plugging cycles	750
Product family	OMNIMATE Data - RJ45 modular jack
Protection degree	IP20
Shield surface	nickel-plated
Shield tabs	4 tabs
Shielding	Yes
Shielding material	Brass
Solder pin dimensions	Octagonal
Solder pin length (I)	2.65 mm
Solder pin length tolerance	+0,15 / -0,15 mm
Solder pin length tolerance	Lower tolerance with prefix (reveals minimum) -0,15
	Upper tolerance with prefix (reveals maximum) +0,15
	Tolerance, unit mm
Soldering process	Reflow soldering, Manual soldering
Tolerance of solder pin position	± 0.1 mm
Type of connection	SMT solder connection
Wiring	8-core

### **Electrical properties**

Dielectric strength, contact / contact	1000 V DC	Dielectric strength, contact / shield	1500 V DC
Insulation strength		PoE / PoE+	conforming to IEEE
	≥ 500 MΩ		802.3at
Rated current	1.5 A	Rated voltage	125 V

#### **Standards**



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# **Technical data**

#### **Material data**

Insulating material	PA 9T	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 500	Insulation strength	≥ 500 MΩ
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact base material	Phosphorus bronze	Contact material	Cu-alloy
Contact surface	Gold over nickel	Storage temperature, min.	-40 °C
Storage temperature, max.	85 °C	Operating temperature, min.	-40 °C
Operating temperature, max.	85 °C		

#### **Packing**

Packaging	Tape	VPE length	354 mm
VPE width	349 mm	VPE height	128 mm
Tape reel diameter Ø (A)	330 mm	Surface resistance	Rs = $10^9 - 10^{12} \Omega$

#### Classifications

EC002637	ETIM 7.0	EC002637
EC002637	ETIM 9.0	EC002637
EC002637	ECLASS 9.1	27-44-04-02
27-44-04-02	ECLASS 11.0	27-46-02-01
27-46-02-01	ECLASS 13.0	27-46-02-01
27-46-02-01	ECLASS 15.0	27-46-02-01
	EC002637 EC002637 27-44-04-02 27-46-02-01	EC002637 ETIM 9.0 EC002637 ECLASS 9.1 27-44-04-02 ECLASS 11.0 27-46-02-01 ECLASS 13.0

### **Environmental Product Compliance**

RoHS Compliance Status	Compliant without exemption
REACH SVHC	No SVHC above 0.1 wt%

#### **Approvals**

ROHS	Conform

#### **Downloads**

Approval/Certificate/Document of Con-	
formity	Certificate of Compliance
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format

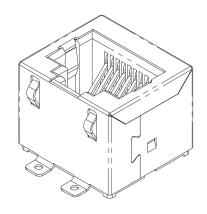


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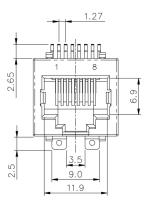
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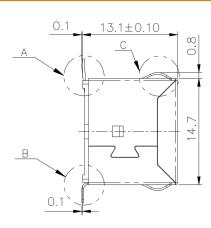
# **Drawings**



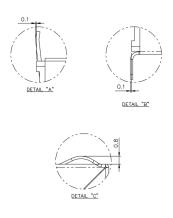
# **Dimensioned drawing**



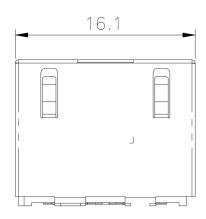
### **Dimensioned drawing**



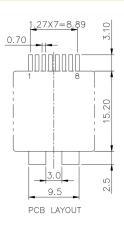
### **Dimensioned drawing**



### **Dimensioned drawing**



### **PCB** design



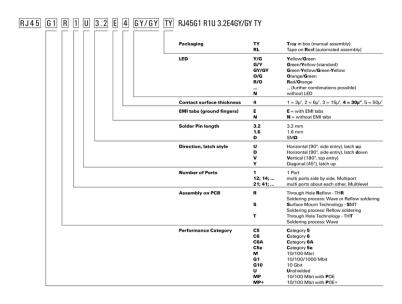


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# **Drawings**



Legend



# Recommended reflow soldering profile

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### Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq$  -6K/s solder is cured. Board and components cool down while avoiding cold cracks.